



Hevi-Rail® Linear Bearing Systems

0.6 US Ton-Force

Linear Motion Systems

TECHNICAL SPECIFICATIONS (cont.)

PROFILE RAILS

Materials: High quality steel, UNI FE 510.C. Standard length (1024/1524 steel) of 6 m (19.7 ft.). Optional sand blasted and/or lightly oiled.

Rails are not hardened but have a Brinell hardness of 145-185. The guide ways in the rails should be lightly greased and not painted.

CLAMP FLANGE

Material: Low carbon steel, Adjustable clamp

FLANGE PLATE

Materials: Low carbon steel

Special designs available, call factory.

Optional: Bearings pre-welded to flange plates.

Ordering example: HVB-054/HVPO-1

BEARING LIFE CALCULATION

Life (hrs) = $0.7 \cdot (c/p)^{3.33}$

c = dynamic load factor (N)

p = actual radial load (N)

LINEAR BEARING SYSTEM SELECTION (when used with Profile Rails HVR-S to HVR-6)

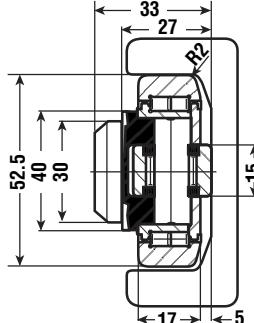
Use the following chart to select the bearings (fixed or adjustable), rails, flange plates and clamp angles according to your system's maximum static radial and axial loading. A system is defined as a bearing in the corresponding rail. For dimensional and detailed specifications for the system selected, simply refer to the corresponding page.

F (KN) MAX STAT RADIAL	F (KN) MAX STAT AXIAL	COMBINED BEARING AXIAL BEARING FIXED	COMBINED BEARING AXIAL BEARING ADJUSTABLE	PROFILE RAILS	CLAMP FLANGE	FLANGE PLATE	PAGE NO.
5.2	1.7	HVB-053		HVR-S		HVPS-1	244
7.2	2.4	HVB-054	HVBEA-454	HVR-0	HVC-0	HVP0-1	245
8.6	2.8	HVB-055	HVBEA-455	HVR-1, HVRI-07	HVC-1	HVP1-1	246
8.9	3.0	HVB-056	HVBEA-456	HVR-2	HVC-2	HVP2-1	247
8.9	3.0	HVB-057	HVBEA-457	HVRI-08		HVP2-1	248
15.6	5.2	HVB-058	HVBEA-458	HVR-3, HVRI-09	HVC-3	HVP3-1	249
15.5	5.1	HVB-059	HVBEA-459	HVRI-10			250
16.5	5.5	HVB-060	HVBEA-460	HVRI-11			250
16.5	5.5	HVB-061	HVBEA-461	HVR-4	HVC-4	HVP4-1	251
23.5	7.8	HVB-062	-	HVR-5		HVP4-1	252
41.1	13.7	HVB-063	HVBEA-463	HVR-6		HVP6-1	253

NOTE: For cantilevered loads, static verification calculations can be found on page 254.

LINEAR BEARING WITH FIXED AXIAL BEARING

HVB-053



WEIGHT = 0.36 Kg

BEARING RADIAL LOAD

Max. dynamic load = 24 KN

Max. static load = 33 KN

BEARING AXIAL LOAD

Max. dynamic load = 10 KN

Max. static load = 14 KN

NOTE: Above loads achievable when used with a hardened rail 55 RC minimum 2.54mm deep.

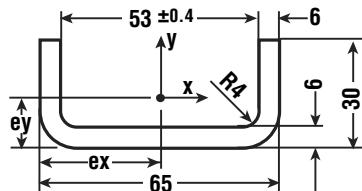
WHEN USED WITH
SHOWN PROFILE RAILS,

System Max. Static Radial Load = 5.2 KN / 0.6 US Ton-Force

System Max. Static Axial Load = 1.7 KN / 0.2 US Ton-Force

*All dimensions in mm,
unless otherwise specified.

PROFILE RAIL U-CHANNEL HVR-S



WEIGHT = 5.3 Kg/m

MOMENT OF INERTIA

$I_x = 5.2 \text{ cm}^4$, $I_y = 38.8 \text{ cm}^4$

MOMENT OF RESISTANCE

$W_x = 2.50 \text{ cm}^3$, $W_y = 11.90 \text{ cm}^3$

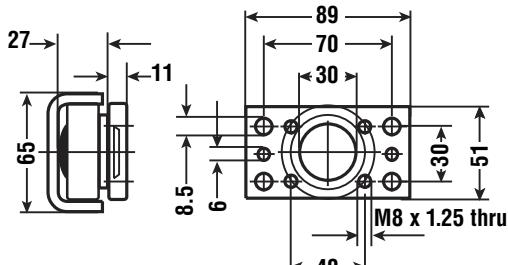
RADIUS OF INERTIA

$i_x = 0.80 \text{ cm}$, $i_y = 2.40 \text{ cm}$

DIST. TO CENTER OF GRAVITY

$e_y = 0.94 \text{ cm}$, $e_x = 32.50 \text{ cm}$

FLANGE PLATE HVPS-1



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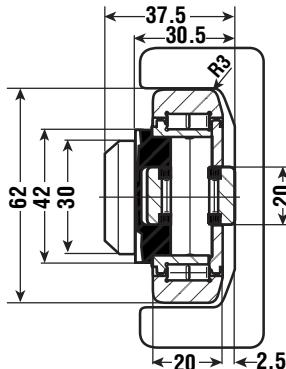


Hevi-Rail® Linear Bearing Systems

0.8 US Ton-Force

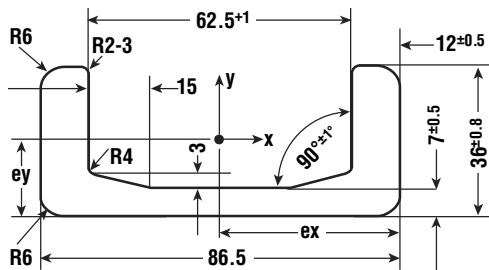
Linear Motion Systems

LINEAR BEARING WITH FIXED AXIAL BEARING HVB-054



WEIGHT = 0.53 Kg
BEARING RADIAL LOAD
 Max. dynamic load = 39 KN
 Max. static load = 65 KN
BEARING AXIAL LOAD
 Max. dynamic load = 15 KN
 Max. static load = 22 KN
 NOTE: Above loads achievable when used with a hardened rail 55 RC minimum 2.54mm deep.

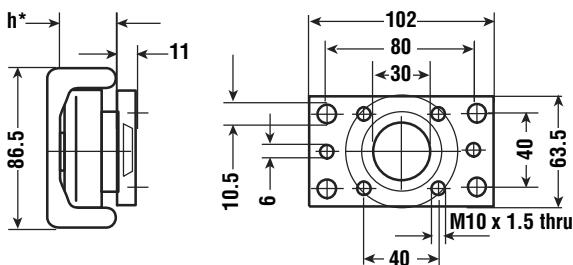
PROFILE RAIL U-CHANNEL HVR-0



WEIGHT = 10.5 Kg/m
MOMENT OF INERTIA
 $I_x = 15.35 \text{ cm}^4$, $I_y = 137.05 \text{ cm}^4$
DIST. TO CENTER OF GRAVITY
 $e_y = 1.29 \text{ cm}$, $e_x = 4.33 \text{ cm}$

RADIUS OF INERTIA
 $i_x = 1.07 \text{ cm}$, $i_y = 3.20 \text{ cm}$
MOMENT OF RESISTANCE
 $W_{x,\min} = 6.64 \text{ cm}^3$
 $W_{x,\max} = 11.93 \text{ cm}^3$
 $W_y = 31.69 \text{ cm}^3$

FLANGE PLATE HVP0-1



* h refers to the depth of the axial bearing, so h depends on choice of HVB-054 or HVBEA-454.

WHEN USED WITH SHOWN PROFILE RAILS, System Max. Static Radial Load = 7.2 KN / 0.8 US Ton-Force
 System Max. Static Axial Load = 2.4 KN / 0.3 US Ton-Force

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0.8 US Ton-Force

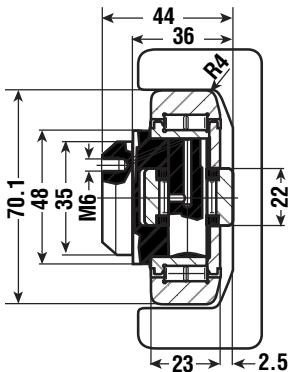


Hevi-Rail® Linear Bearing Systems

0.9 US Ton-Force

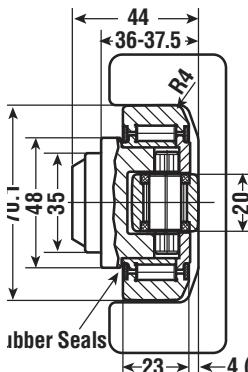
Linear Motion Systems

LINER BEARING WITH FIXED AXIAL BEARING HVB-055



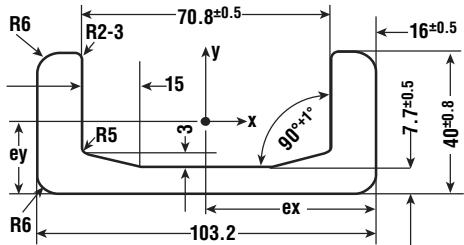
WEIGHT = 0.80 Kg
BEARING AXIAL LOAD
Max. dynamic load = 18 KN
Max. static load = 26 KN
NOTE: Above loads achievable when used with a hardened rail 55 RC minimum 2.54mm deep.

LINER BEARING WITH ECCENTRIC ADJUSTABLE AXIAL BEARING HVBEA-455



WEIGHT = 0.80 Kg
BEARING RADIAL LOAD
Max. dynamic load = 56 KN
Max. static load = 93 KN
BEARING AXIAL LOAD
Max. dynamic load = 16 KN
Max. static load = 25 KN
NOTE: Above loads achievable when used with a hardened rail 55 RC minimum 2.54mm deep.

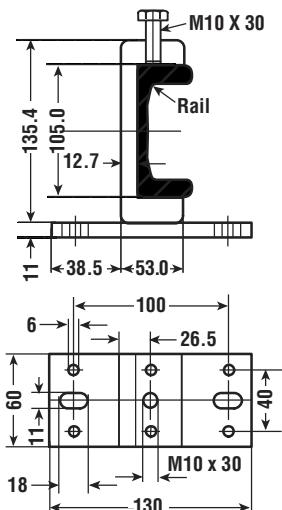
PROFILE RAIL U-CHANNEL HVR-1



WEIGHT = 14.8 Kg/m
MOMENT OF INERTIA
 $I_x = 27.29 \text{ cm}^4$, $I_y = 273.50 \text{ cm}^4$
DIST. TO CENTER OF GRAVITY
 $e_y = 1.50 \text{ cm}$, $e_x = 5.16 \text{ cm}$

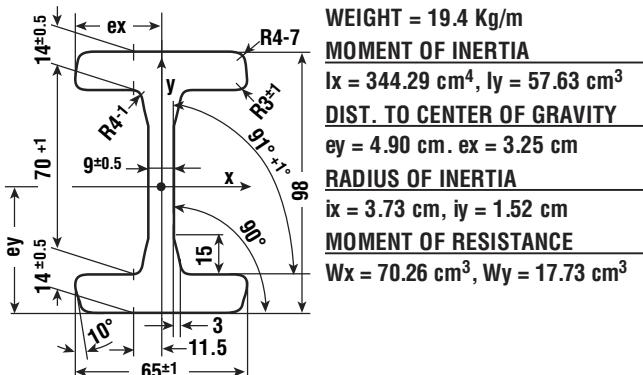
RADIUS OF INERTIA
 $i_x = 1.20 \text{ cm}$, $i_y = 3.81 \text{ cm}$
MOMENT OF RESISTANCE
 $W_{x,\min} = 10.91 \text{ cm}^3$
 $W_{x,\max} = 18.20 \text{ cm}^3$
 $W_y = 53.00 \text{ cm}^3$

CLAMP FLANGE HVC-1



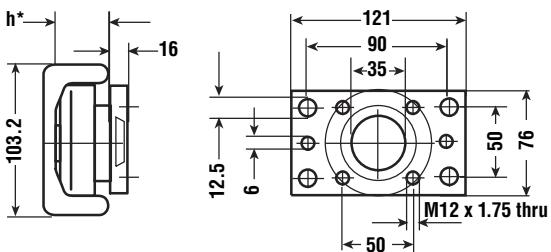
WHEN USED WITH SHOWN PROFILE RAILS, System Max. Static Radial Load = 8.6 KN / 0.9 US Ton-Force
System Max. Static Axial Load = 2.8 KN / 0.3 US Ton-Force

PROFILE RAIL I-CHANNEL HVR-1-07



WEIGHT = 19.4 Kg/m
MOMENT OF INERTIA
 $I_x = 344.29 \text{ cm}^4$, $I_y = 57.63 \text{ cm}^3$
DIST. TO CENTER OF GRAVITY
 $e_y = 4.90 \text{ cm}$, $e_x = 3.25 \text{ cm}$
RADIUS OF INERTIA
 $i_x = 3.73 \text{ cm}$, $i_y = 1.52 \text{ cm}$
MOMENT OF RESISTANCE
 $W_x = 70.26 \text{ cm}^3$, $W_y = 17.73 \text{ cm}^3$

FLANGE PLATE HVP1-1



* h refers to the depth of the axial bearing, so h depends on choice of HVB-055 or HVBEA-455.

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All dimensions in mm,
unless otherwise specified.

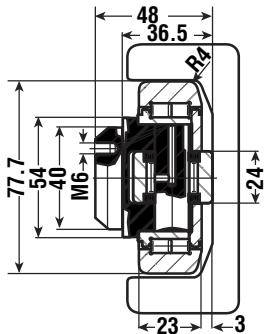


Hevi-Rail® Linear Bearing Systems

1.0 US Ton-Force

Linear Motion Systems

LINEAR BEARING WITH FIXED AXIAL BEARING HVB-056



WEIGHT = 1.00 Kg

BEARING RADIAL LOAD

Max. dynamic load = 59 KN

Max. static load = 102 KN

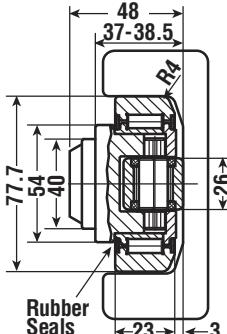
BEARING AXIAL LOAD

Max. dynamic load = 20 KN

Max. static load = 32 KN

NOTE: Above loads achievable when used with a hardened rail 55 RC minimum 2.54mm deep.

LINEAR BEARING WITH ECCENTRIC ADJUSTABLE AXIAL BEARING HVBEA-456



WEIGHT = 1.00 Kg

BEARING RADIAL LOAD

Max. dynamic load = 59 KN

Max. static load = 102 KN

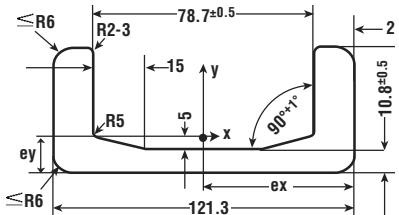
BEARING AXIAL LOAD

Max. dynamic load = 23 KN

Max. static load = 36 KN

NOTE: Above loads achievable when used with a hardened rail 55 RC minimum 2.54mm deep.

PROFILE RAIL U-CHANNEL HVR-2



WEIGHT = 20.9 Kg/m

MOMENT OF INERTIA

$I_x = 37.92 \text{ cm}^4$, $I_y = 493.58 \text{ cm}^4$

DIST. TO CENTER OF GRAVITY

$ey = 1.54 \text{ cm}$, $ex = 6.07 \text{ cm}$

RADIUS OF INERTIA

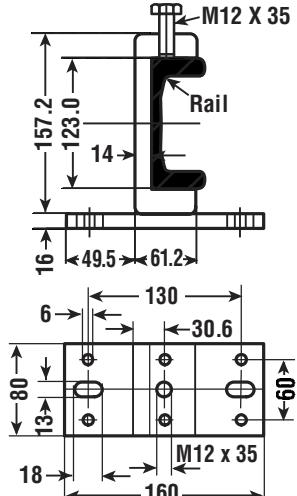
$i_x = 1.19 \text{ cm}$, $i_y = 4.30 \text{ cm}$

MOMENT OF RESISTANCE

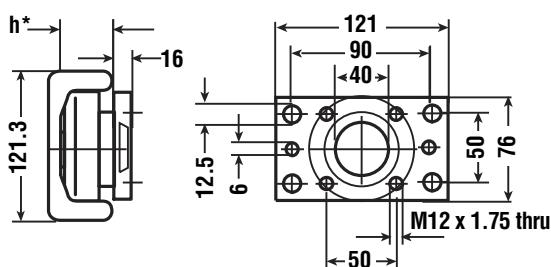
$W_{x,\min} = 14.83 \text{ cm}^3$, $W_{x,\max} = 24.58 \text{ cm}^3$,

$Wy = 81.38 \text{ cm}^3$

CLAMP FLANGE HVC-2



FLANGE PLATE HVP2-1



* h* refers to the depth of the axial bearing,
so h depends on choice of HVB-056 or HVBEA-456.

WHEN USED WITH System Max. Static Radial Load = 8.9 KN / 1.0 US Ton-Force
SHOWN PROFILE RAILS, System Max. Static Axial Load = 3.0 KN / 0.3 US Ton-Force

All dimensions in mm,
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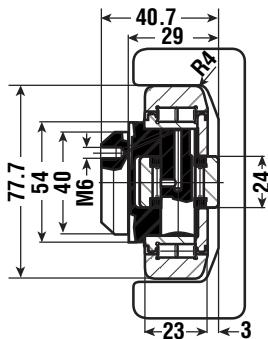
Hevi-Rail® Linear Bearing Systems

1.0 US Ton-Force

Linear Motion Systems

LINEAR BEARING WITH FIXED AXIAL BEARING

HVB-057



WEIGHT = 0.90 Kg

BEARING RADIAL LOAD

Max. dynamic load = 59 KN

Max. static load = 102 KN

BEARING AXIAL LOAD

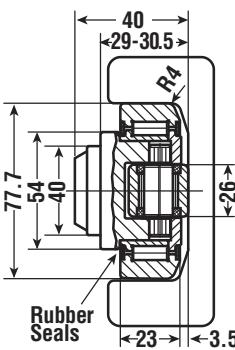
Max. dynamic load = 20 KN

Max. static load = 32 KN

NOTE: Above loads achievable when used with a hardened rail 55 RC minimum 2.54mm deep.

LINEAR BEARING WITH ECCENTRIC ADJUSTABLE AXIAL BEARING

HVBEA-457



WEIGHT = 0.87 Kg

BEARING RADIAL LOAD

Max. dynamic load = 59 KN

Max. static load = 102 KN

BEARING AXIAL LOAD

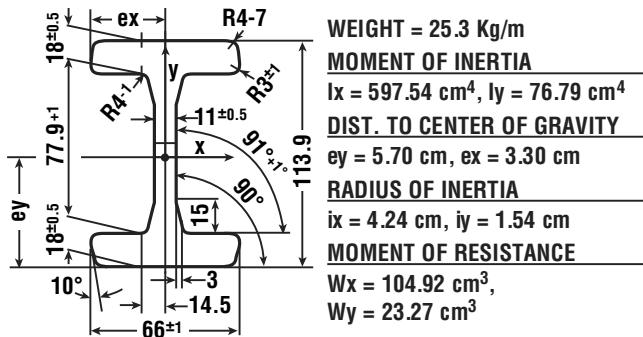
Max. dynamic load = 23 KN

Max. static load = 36 KN

NOTE: Above loads achievable when used with a hardened rail 55 RC minimum 2.54mm deep.

PROFILE RAIL I-CHANNEL

HVR1-08



WEIGHT = 25.3 Kg/m

MOMENT OF INERTIA

$I_x = 597.54 \text{ cm}^4$, $I_y = 76.79 \text{ cm}^4$

DIST. TO CENTER OF GRAVITY

$e_y = 5.70 \text{ cm}$, $e_x = 3.30 \text{ cm}$

RADIUS OF INERTIA

$i_x = 4.24 \text{ cm}$, $i_y = 1.54 \text{ cm}$

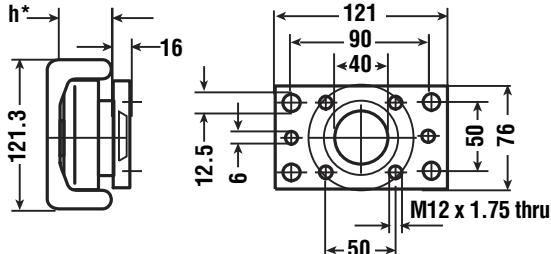
MOMENT OF RESISTANCE

$W_x = 104.92 \text{ cm}^3$,

$W_y = 23.27 \text{ cm}^3$

FLANGE PLATE

HVP2-1



* h refers to the depth of the axial bearing,
so h depends on choice of HVB-057 or HVBEA-457.

WHEN USED WITH SHOWN PROFILE RAILS, System Max. Static Radial Load = 8.9 KN / 1.0 US Ton-Force
System Max. Static Axial Load = 3.0 KN / 0.3 US Ton-Force

*All dimensions in mm,
unless otherwise specified.

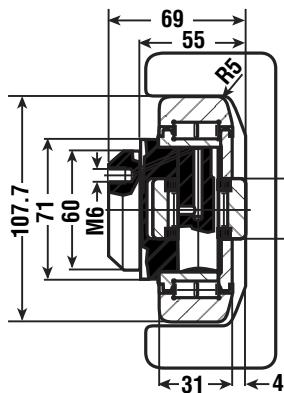


Hevi-Rail® Linear Bearing Systems

1.8 US Ton-Force

Linear Motion Systems

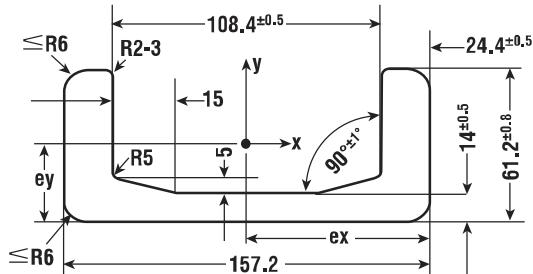
LINEAR BEARING WITH FIXED AXIAL BEARING HVB-061



WEIGHT = 2.82 Kg
BEARING RADIAL LOAD
Max. dynamic load = 100 KN
Max. static load = 174 KN
BEARING AXIAL LOAD
Max. dynamic load = 39 KN
Max. static load = 66 KN

NOTE: Above loads achievable when used with a hardened rail 55 RC minimum 2.54mm deep.

PROFILE RAIL U-CHANNEL HVR-4



WEIGHT = 35.9 Kg/m

MOMENT OF INERTIA

$I_x = 150.98 \text{ cm}^4$,

$I_y = 1,494.32 \text{ cm}^4$

DIST. TO CENTER OF GRAVITY

$e_y = 2.25 \text{ cm}$, $e_x = 7.86 \text{ cm}$

RADIUS OF INERTIA

$i_x = 1.82 \text{ cm}$, $i_y = 5.72 \text{ cm}$

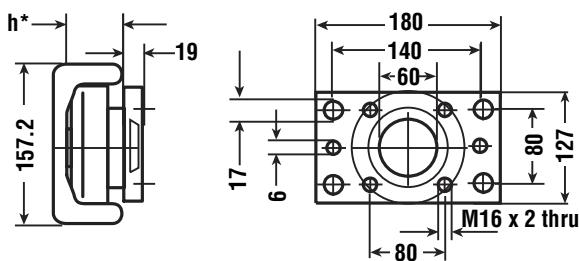
MOMENT OF RESISTANCE

$W_{x,\min} = 39.00 \text{ cm}^3$

$W_{x,\max} = 67.13 \text{ cm}^3$

$W_y = 190.12 \text{ cm}^3$

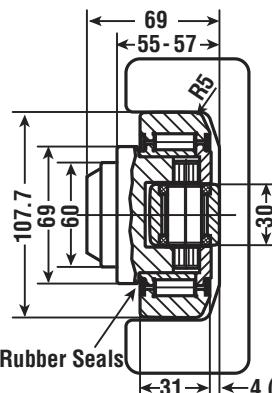
FLANGE PLATE HVP4-1



* h refers to the depth of the axial bearing, so h depends on choice of HVB-061 or HVBEA-461.

WHEN USED WITH System Max. Static Radial Load = 16.5 KN / 1.8 US Ton-Force
SHOWN PROFILE RAILS. System Max. Static Axial Load = 5.5 KN / 0.6 US Ton-Force

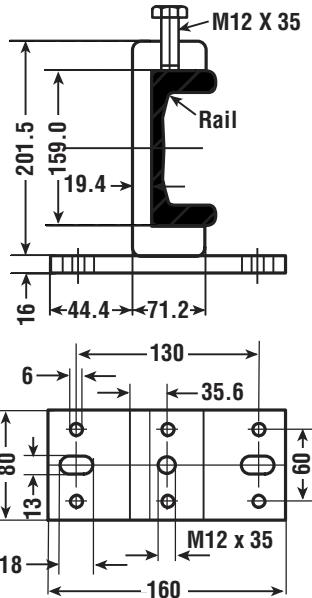
LINEAR BEARING WITH ECCENTRIC ADJUSTABLE AXIAL BEARING HVBEA-461



WEIGHT = 2.82 Kg
BEARING RADIAL LOAD
Max. dynamic load = 100 KN
Max. static load = 174 KN
BEARING AXIAL LOAD
Max. dynamic load = 32 KN
Max. static load = 50 KN

NOTE: Above loads achievable when used with a hardened rail 55 RC minimum 2.54mm deep.

CLAMP FLANGE HVC-4



1.8 US Ton-Force

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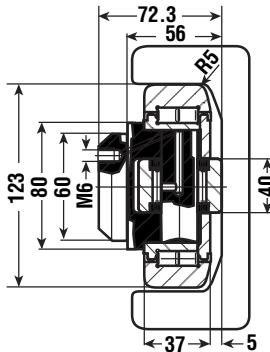


Hevi-Rail® Linear Bearing Systems

2.6 US Ton-Force

Linear Motion Systems

LINEAR BEARING WITH FIXED AXIAL BEARING HVB-062



WEIGHT = 4.50 Kg
BEARING RADIAL LOAD

Max. dynamic load = 135 KN

Max. static load = 242 KN

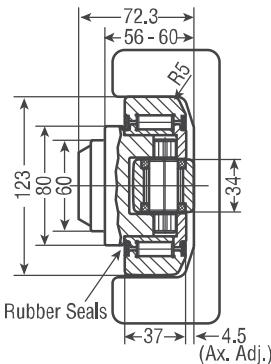
BEARING AXIAL LOAD

Max. dynamic load = 47 KN

Max. static load = 90 KN

NOTE: Above loads achievable when used with a hardened rail 55 RC minimum 2.54mm deep.

LINEAR BEARING WITH ECCENTRIC ADJUSTABLE AXIAL BEARING HVBEA-462



WEIGHT = 3.90 Kg

BEARING RADIAL LOAD

Max. dynamic load = 135 KN

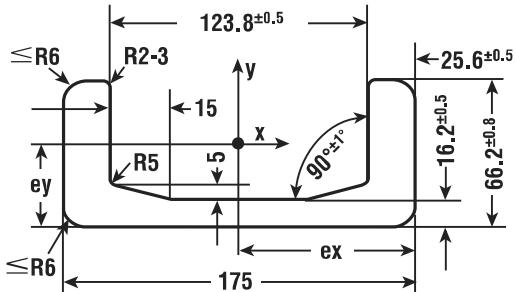
Max. static load = 242 KN

BEARING AXIAL LOAD

Max. dynamic load = 41 KN

Max. static load = 72 KN

PROFILE RAIL HVR-5



WEIGHT = 42.9 Kg/m

MOMENT OF INERTIA

$I_x = 205.84 \text{ cm}^4$,

$I_y = 2,185.32 \text{ cm}^4$

DIST. TO CENTER OF GRAVITY

$ey = 2.37 \text{ cm}$, $ex = 8.75 \text{ cm}$

RADIUS OF INERTIA

$i_x = 1.94 \text{ cm}$, $i_y = 6.32 \text{ cm}$

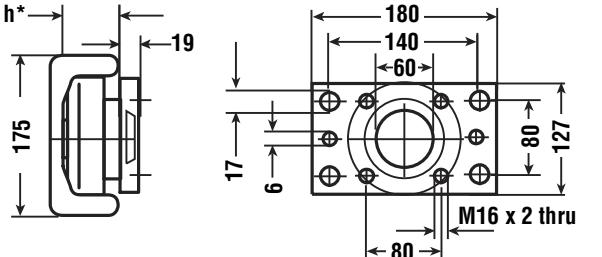
MOMENT OF RESISTANCE

$W_{x,\min} = 48.42 \text{ cm}^3$

$W_{x,\max} = 86.89 \text{ cm}^3$

$W_y = 249.75 \text{ cm}^3$

FLANGE PLATE HVP4-1



* h^* refers to the depth of the axial bearing, so h depends on choice of HVB-062 or HVBEA-462.

2.6 US Ton-Force

WHEN USED WITH
SHOWN PROFILE RAILS,

System Max. Static Radial Load = 23.5 KN / 2.6 US Ton-Force
System Max. Static Axial Load = 7.8 KN / 0.9 US Ton-Force

*All dimensions in mm,
unless otherwise specified.



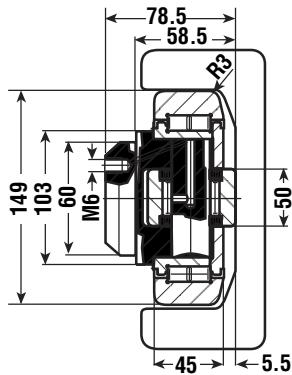
Hevi-Rail® Linear Bearing Systems

4.6 US Ton-Force

Linear Motion Systems

LINEAR BEARING WITH FIXED AXIAL BEARING

HVB-063



WEIGHT = 6.52 Kg
BEARING RADIAL LOAD

Max. dynamic load = 183 KN
Max. static load = 353 KN

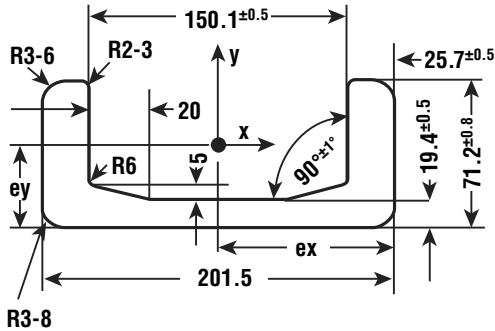
BEARING AXIAL LOAD

Max. dynamic load = 82 KN
Max. static load = 131 KN

NOTE: Above loads achievable when used with a hardened rail 55 RC minimum 2.54mm deep.

PROFILE RAIL

HVR-6



WEIGHT = 52.3 Kg/m

MOMENT OF INERTIA

$I_x = 269.52 \text{ cm}^4$,
 $I_y = 3,423.08 \text{ cm}^4$

DIST. TO CENTER OF GRAVITY

$ey = 2.40 \text{ cm}$, $ex = 10.08 \text{ cm}$

RADIUS OF INERTIA

$i_x = 2.01 \text{ cm}$, $i_y = 7.17 \text{ cm}$

MOMENT OF RESISTANCE

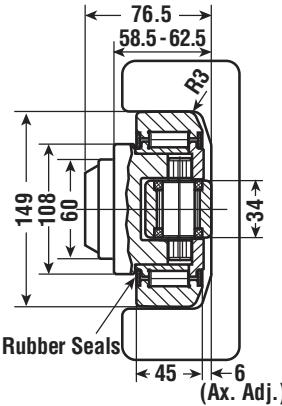
$W_{x\min} = 57.15 \text{ cm}^3$

$W_{x\max} = 112.11 \text{ cm}^3$

$W_y = 339.76 \text{ cm}^3$

LINEAR BEARING WITH ECCENTRIC ADJUSTABLE AXIAL BEARING

HVB EA-463



WEIGHT = 6.50 Kg

BEARING RADIAL LOAD

Max. dynamic load = 183 KN
Max. static load = 353 KN

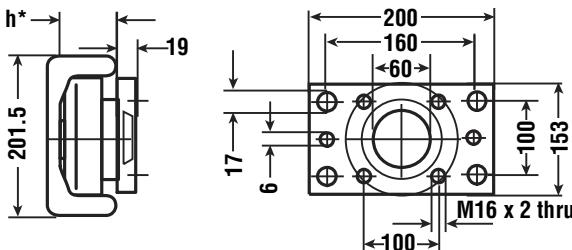
BEARING AXIAL LOAD

Max. dynamic load = 41 KN
Max. static load = 72 KN

NOTE: Above loads achievable when used with a hardened rail 55 RC minimum 2.54mm deep.

FLANGE PLATE

HVP6-1



* h^* refers to the depth of the axial bearing, so h depends on choice of HVB-063 or HVB EA-463.

WHEN USED WITH
SHOWN PROFILE RAILS,

System Max. Static Radial Load = 41.1 KN / 4.6 US Ton-Force
System Max. Static Axial Load = 13.7 KN / 1.5 US Ton-Force

All dimensions in mm,
unless otherwise specified.